



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3512-041
Job Sheet 180215



Part No: D3512-041

Job Qty: 8 ea

Part Name: Wearplate



Part Weight: 0 lbs

Job Created: 7/3/18

Due Date: 8/3/18

Type: Stock

Note: URF18-745 DWG D3512 REV.E12 IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11
ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

DAS
21
9-89

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Jesse White

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		8/3/18	0.00	0.00	Start Up Large Fab-1		13C
110	Autoweld 1	8 pcs		8/3/18	0.00	0.80	Automated welding		13C
120	Large Fab	8 pcs		8/3/18	0.00	3.08	Large Fab 1		13C
130	QC	8 pcs		8/3/18	0.00	0.00	QC9		13C
140	QC	8 pcs		8/3/18	0.00	0.00	QC5		13C
142	HandFinish	8 pcs		8/3/18	0.00	0.64	HandFinish4		13C
144	QC	8 pcs		8/3/18	0.00	0.00	QC5		13C
150	Packaging	8 pcs		8/3/18	0.00	0.00	Packaging3-1		13C
160	QC21-SA	8 Ea		8/3/18	0.00	0.00	QC21		13C

Part Op 110 - 1- AUTOWELD AS PER DWG AND QSI004 8259 HARDCOAT BATCH: 130145
Descriptions: 142 - Coat wearplate with rockguard as per Dwg and note #10 Batch: 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	8 Ea (1 ea)	90-Start up Operation	8-5084510/2-5082042
D3512-3	Spacer	8 Ea (1 ea)	90-Start up Operation	6-5061074/4-50610710

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3512-1	8	22	0
	1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		18	0

Container No: S098557



Part: D3512-041

Job No: 180215

Serial No/Batch: S098557

Revision: E12

Inspector:

Exp Date:

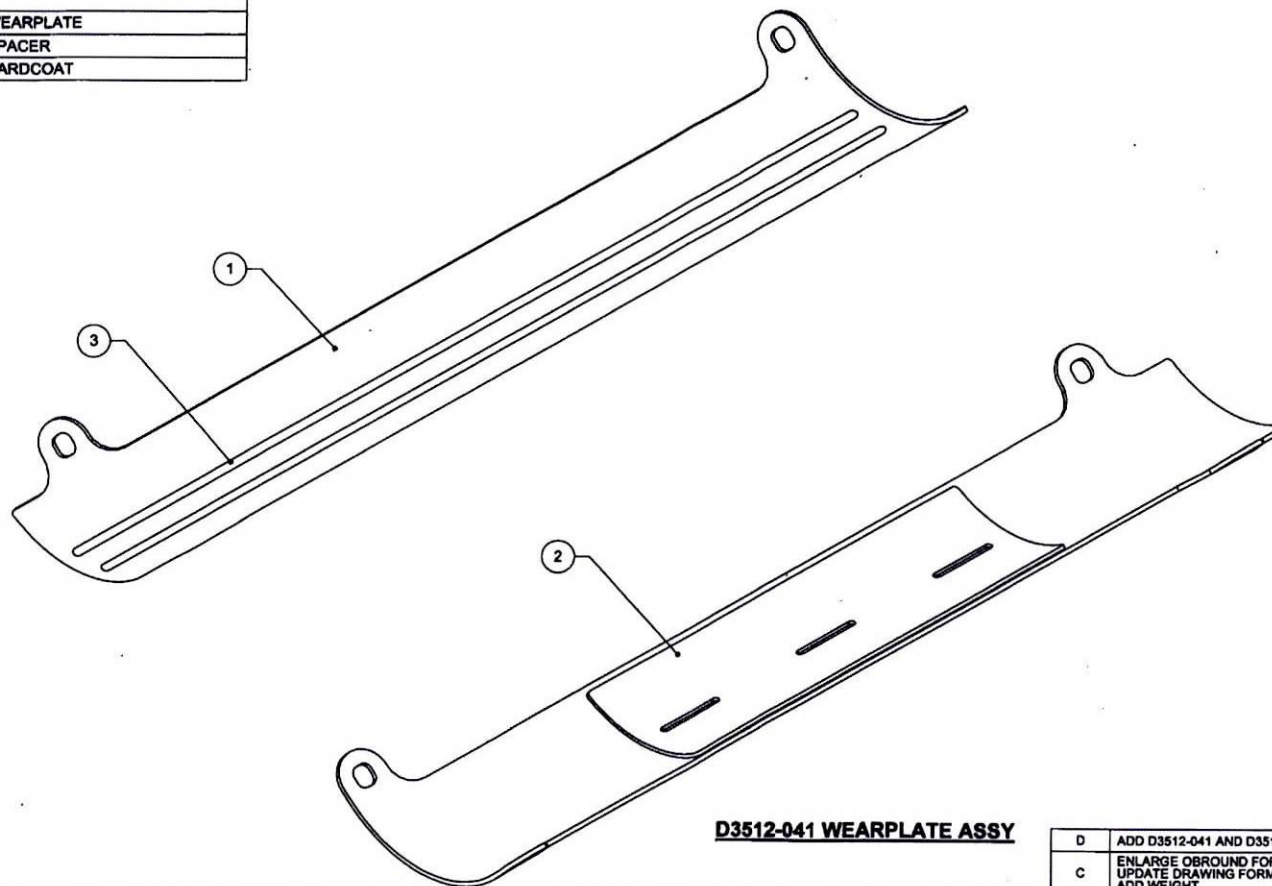
Instructions: Various STC's

Date: 08/02/18

und.

Plex 7/3/18 1:34 PM dart.white.jesse

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3512-041	WEARPLATE ASSY
1	1	D3512-1	WEARPLATE
2	1	D3512-3	SPACER
3	A/R	2059B	HARDCOAT

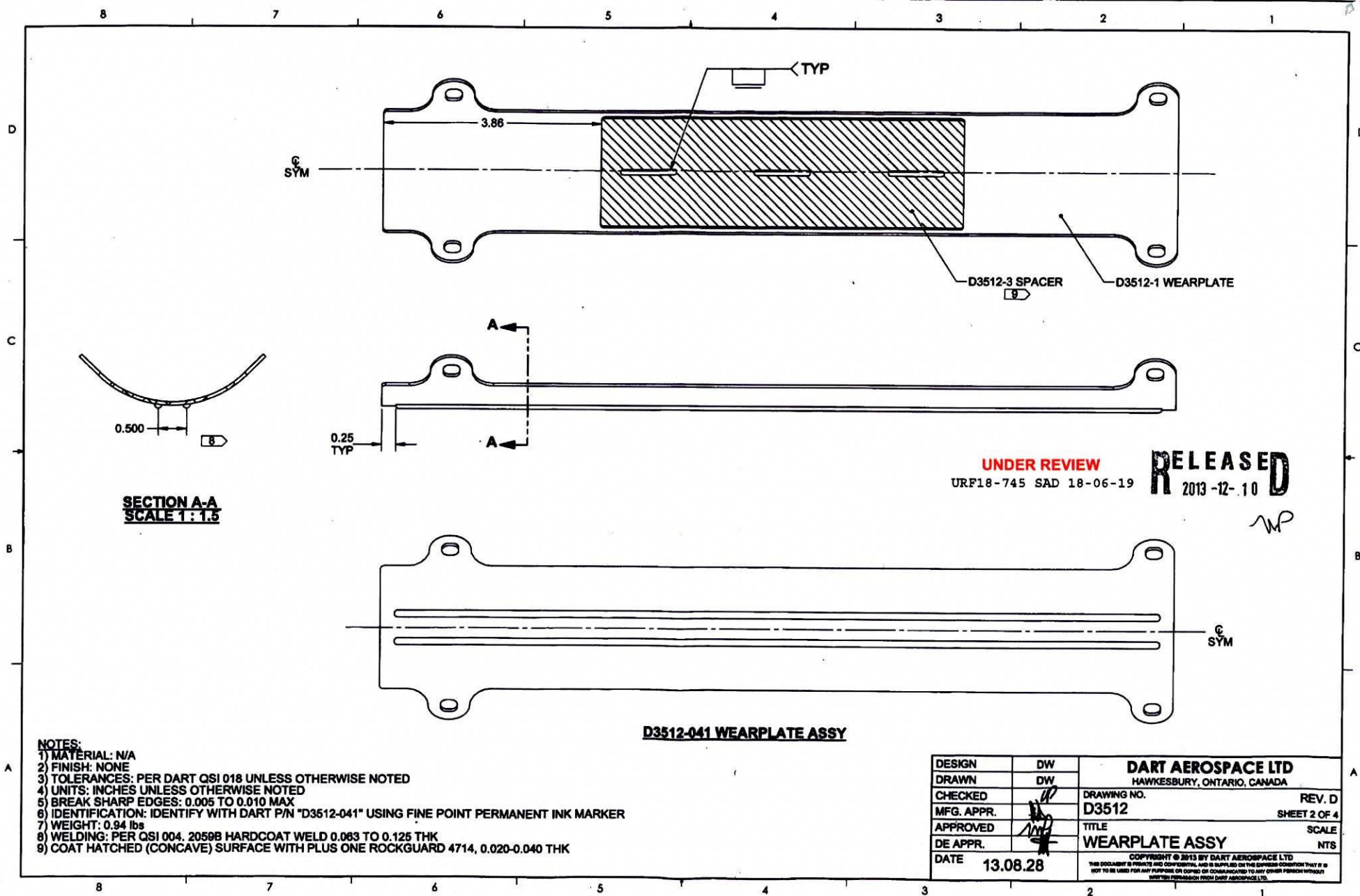


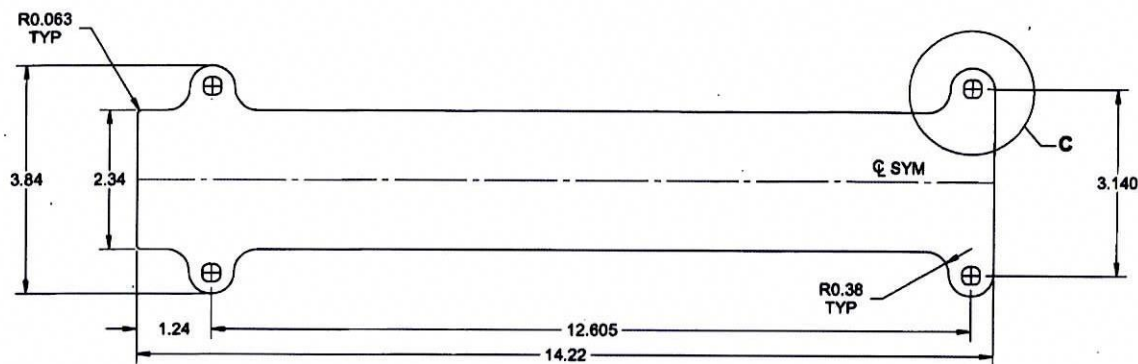
D3512-041 WEARPLATE ASSY

RELEASED
2013-12-10
wp

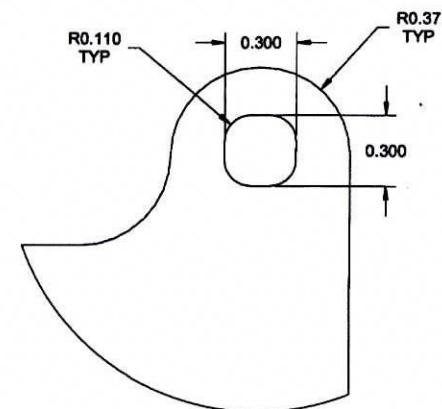
UNDER REVIEW
URF18-745 SAD 18-06-19

REV.	DESCRIPTION	BY	DATE
D	ADD D3512-041 AND D3512-3	DW	13.08.28
C	ENLARGE OBOURD FOR EASIER ASSEMBLY UPDATE DRAWING FORMAT ADD WEIGHT	PH	07.10.05
B	CHANGE MATERIAL TO STAINLESS STEEL	PH	06.10.27
A	NEW ISSUE	PH	06.04.21
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D3512	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE ASSY	NTS
DATE	13.08.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





D3512-1F



DETAIL C
SCALE 2X

UNDER REVIEW

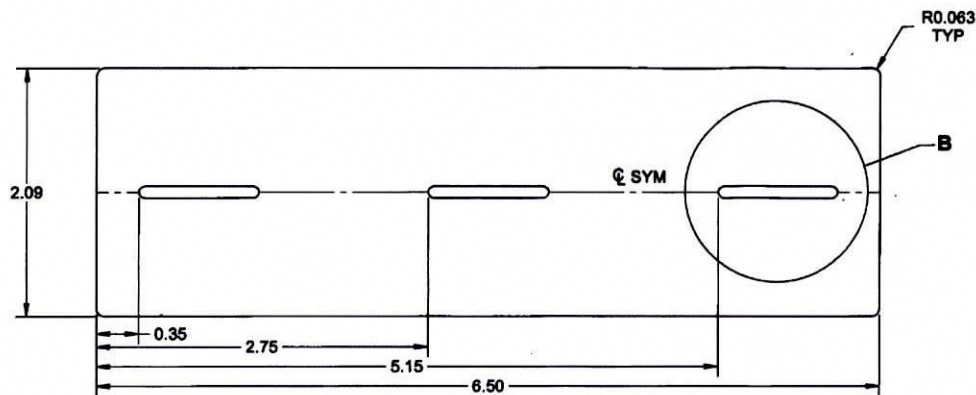
URF18-745 SAD 18-06-19

RELEASE
2013-12-10
WP

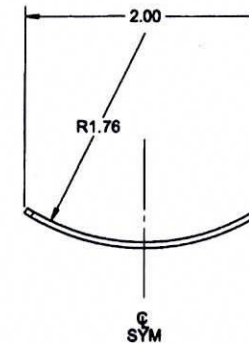
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 18 GAUGE 0.063 THICK (REF DART SPEC. MS304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.63 lbs

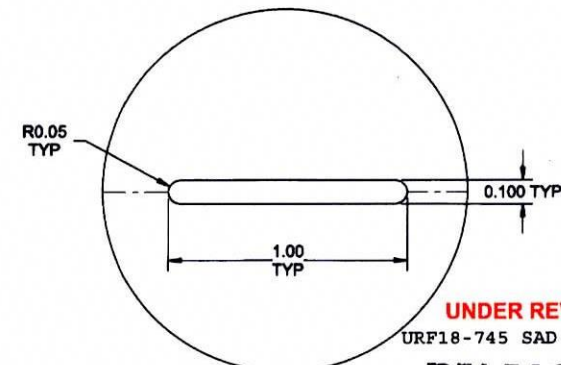
DESIGN	DW	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3512	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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D3512-3F FLAT PATTERN



D3512-3 SPACER
MAKE FROM D3512-3F



DETAIL B
SCALE 2X

UNDER REVIEW
URF18-745 SAD 18-06-19

RELEASED
2013-12-10
NO

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 18 GAUGE 0.050 THICK (REF DART SPEC. MS304S18GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.19 lbs

DESIGN	DW	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3512	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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